

---

***Fuel Fabrication  
Today-to-Tomorrow***

***VP Asia Fuel  
Westinghouse Electric Company***

***Dr. V.J. Esposito  
January 26, 2009***

# Fuel Fabrication Outline

---

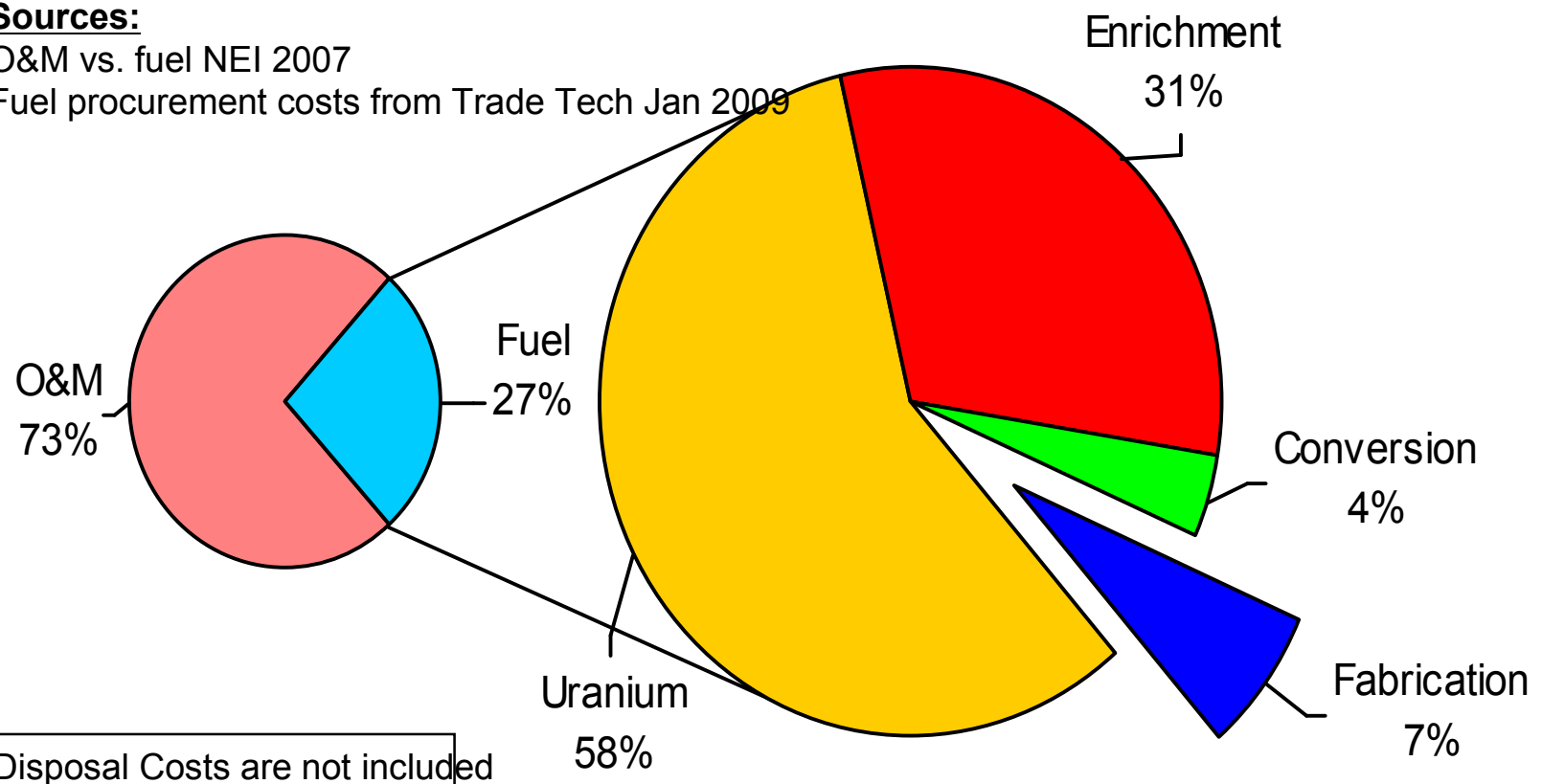
- **Fuel Value Chain**
- **Fuel Assembly Process**
  - Manufacturing
  - Design
  - Engineering
- **Global Capacity**
- **Prediction of Fuel Demand**
- **Assurance of Fuel Assembly Supply**
- **Conclusion**

# Overall Utility Nuclear Fuel Costs

**Sources:**

O&M vs. fuel NEI 2007

Fuel procurement costs from Trade Tech Jan 2009





# Fuel Value Chain

Trade Tech Long Term Price Indicators, January 9, 2009



Unit Price	\$ 70/lb U3O8	\$ 12.25/KgUn	\$ 159/SWU	\$ 300/KgU	???
Price /KgU	\$ 2,047/KgU	\$ 137/KgU	\$ 1,114/KgU	\$ 300/KgU	???
Cumul.	\$ 2,047/KgU	\$ 2,184/KgU	\$ 3,298/KgU	\$ 3,598/KgU	
Percent	57%	4%	31%	8%	

For 1 KgU at 4.90 w/o and tails assay of 0.3 w/o

F/P = 11.192214 (KgUn / KgU)  
 S/P = 7.003813 (SWU / KgU)

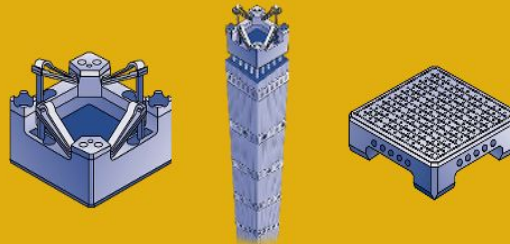
# Key Elements for Fuel Fabrication and Engineering: Fuel Assembly is an engineered product

- Engineering Technology



- Analytical Models
- Power Requirements
- Core Configuration
- Licensing

- Fuel Fabrication and Transport
- Components
- UF<sub>6</sub> to UO<sub>2</sub>



- Powder/Pellets
- Rods
- Structural Components
- Final Fuel Assembly

- Tubing



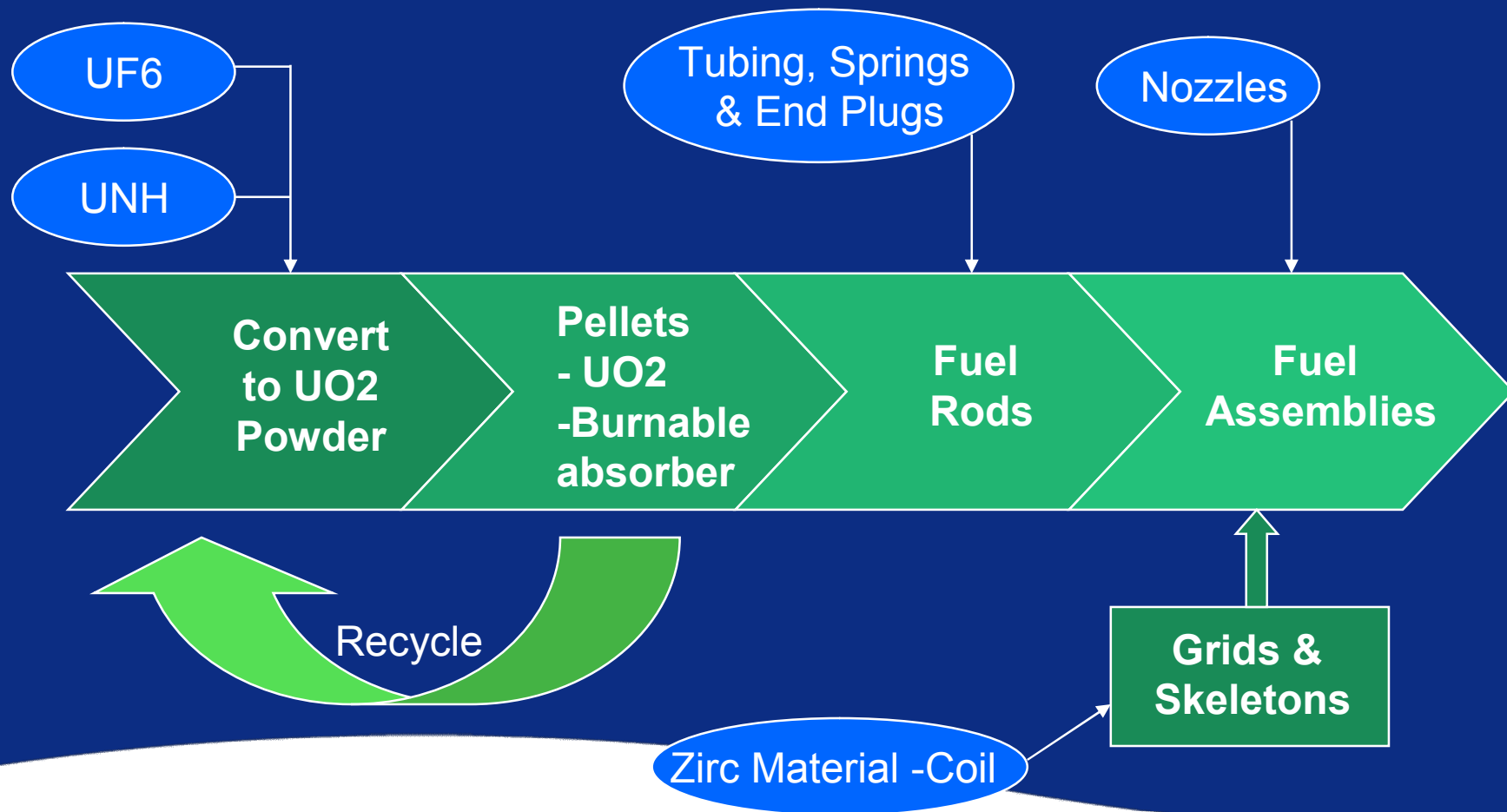
- Cladding

- Zirconium Products



- Material
- TREX, Coil, Bar

# Fuel Fabrication Process



# Fuel Assembly Technology

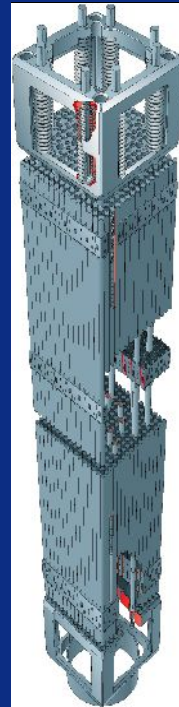
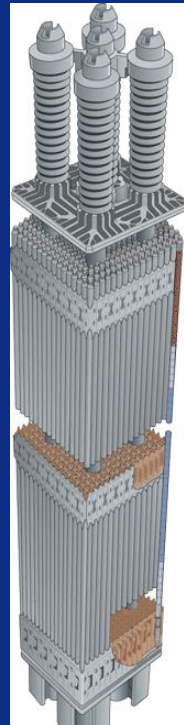
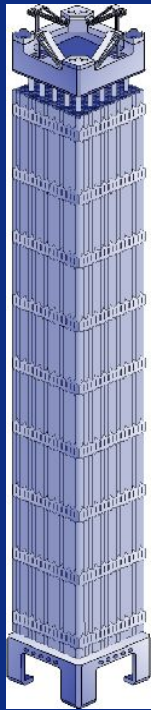
---

## Fuel Design:

- **Analytical Model to simulate fuel assembly in the core**
  - *Neutronic*
  - *Mechanical/Material*
  - *Thermal-Hydraulics*
  - *Safety Analysis*
  - *Safety Analysis*
  - *Regulatory Criteria*
- **QA/QC**
- **Fuel Performance**
  - *Power Requirements*
  - *Cycle Length*
  - *Enrichment*
  - *Number of Fuel Assemblies*
  - *Operating parameters (shut down margin, burn-up)*
- **Separate Effect and Plant Test Data**
  - *DNB*
  - *Mechanical*
  - *Material Corrosion*
  - *Pressure Drop*
  - *Temperature Profile*

# Fuel Designs:

*Fuel Suppliers have different designs/materials/engineering methodology*





# LWR Current Fabrication

## Nominal Plant Capacity MTU/year

LWR Uranium Oxide Fabrication Facilities Nominal Plant Capacities MTU/Year (1/1/2008)

Country	Operator	Facility	Powder	Pellet	Assembly
Belgium	AREVA NP EU	Dessel	0	700	700
Brazil	INB-Resende	FCN Resende	165	120	240
China	Jianzhong	Jianzhong	400	400	450
France	AREVA NP EU	Romans	1200	820	820
Germany	AREVA NP EU	Lingen Fab	650	650	650
India	NFC-Hyderabad	Hyderabad	48	48	48
Japan	NFI-Kum/Tok	Kumatori	0	360	284
	MNF-TokaiMur	Tokai MNF	475	440	440
	NFI-Kum/Tok	Tokai NFI	0	250	250
	JNF-Yokosuka	Yokosuka	0	620	750

# LWR Current Fabrication *(cont'd)*

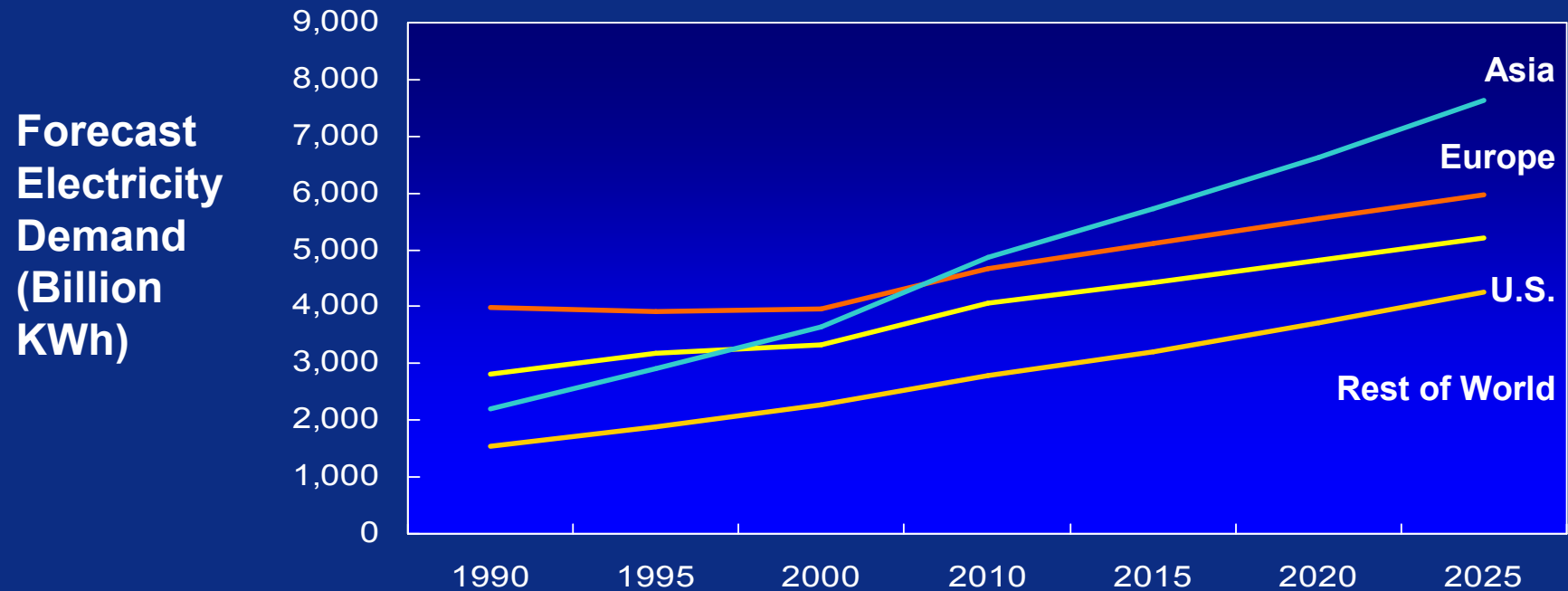
Country	Operator	Facility	Powder	Pellet	Assembly
Kazakhstan	Kazatomprom	Ulba	3000	1000	0
Russia	TVEL-Ele/Nov	Elemash	1000	850	785
	TVEL-Ele/Nov	Novosibirsk	150	150	1000
South Korea	KNFC-Daejeon	Daejeon	600	600	600
Spain	ENUSA-Juzbad	Juzbado	0	400	400
Sweden	WestSE-Vas	Vasteras	530	530	400
U.S.A.	WestUS-Colum	Columbia Fab	1350	1500	1500
	AREVA NP US	Lynchburg	0	0	700
	AREVA NP US	Richland	1800	700	700
	GNF-Wilmington	Wilmington	1000	1100	1100
United Kingdom	WestUK-Sprin	Springfields	440	440	0
<b>Total</b>		<b>MTU/Year</b>	<b>12808</b>	<b>11678</b>	<b>11817</b>

\* Source NAC

# Nuclear Renaissance

---

- Growing demand for clean, safe electricity



# Today's Regional LWR

---

## Demands vs. Capacity

	<u>Demand</u> (MTU/yr)	<u>Capacity</u> (MTU/yr)
US:	~2200	~4000
Western Europe:	~2000	~3500
Asia:	~1250	~1500

# Growth Projections for Nuclear Power

---

## *EIA 2008 Data:*

Global Increase ~150 GWe by 2025

## *WNA Data:*

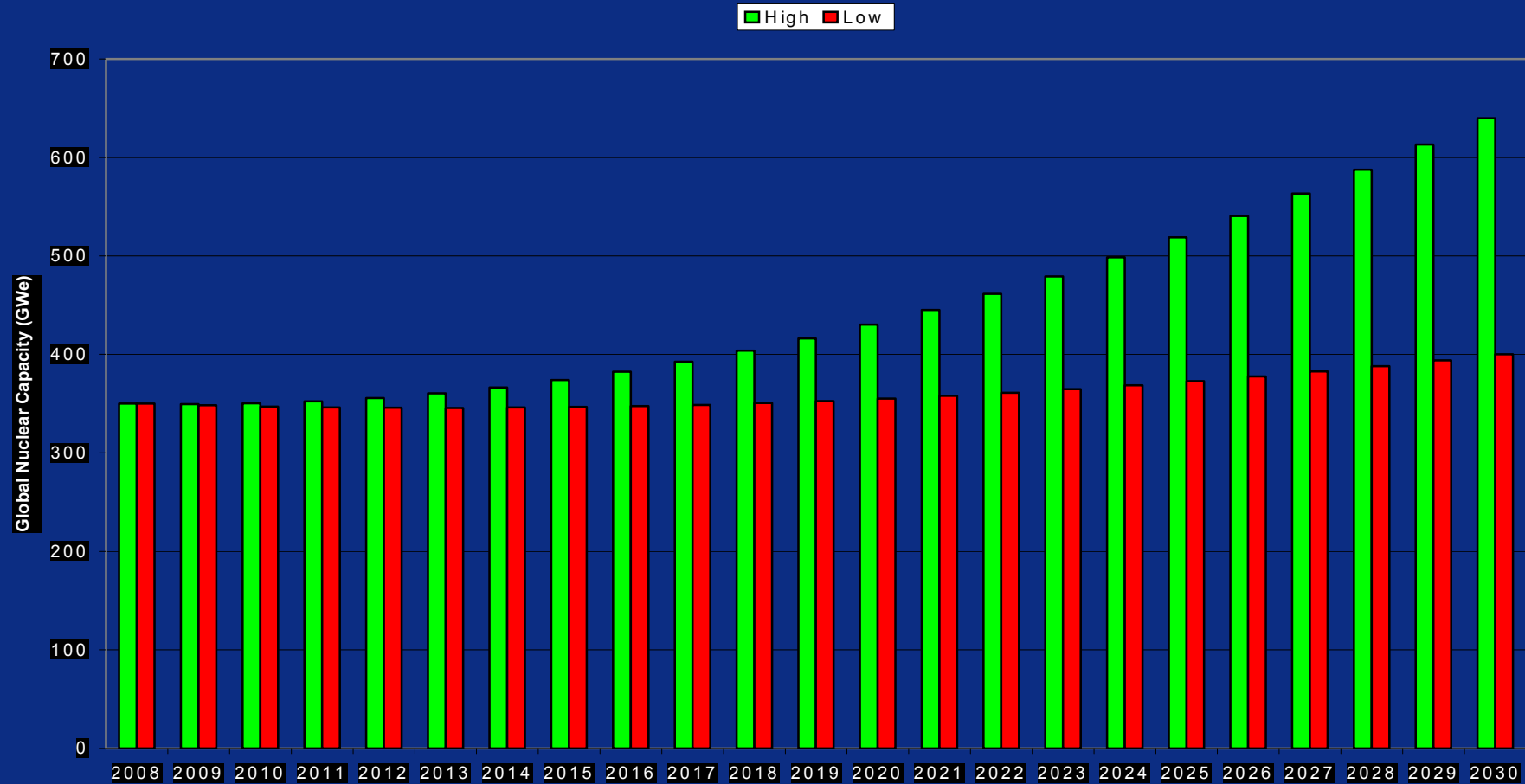
Global Increase ~80 GWe by 2020  
~150 GWe by 2030

## *IAEA 2008 Data:*

Global Increase by 2030  
Low End: ~60 GWe  
High End: ~300 GWe



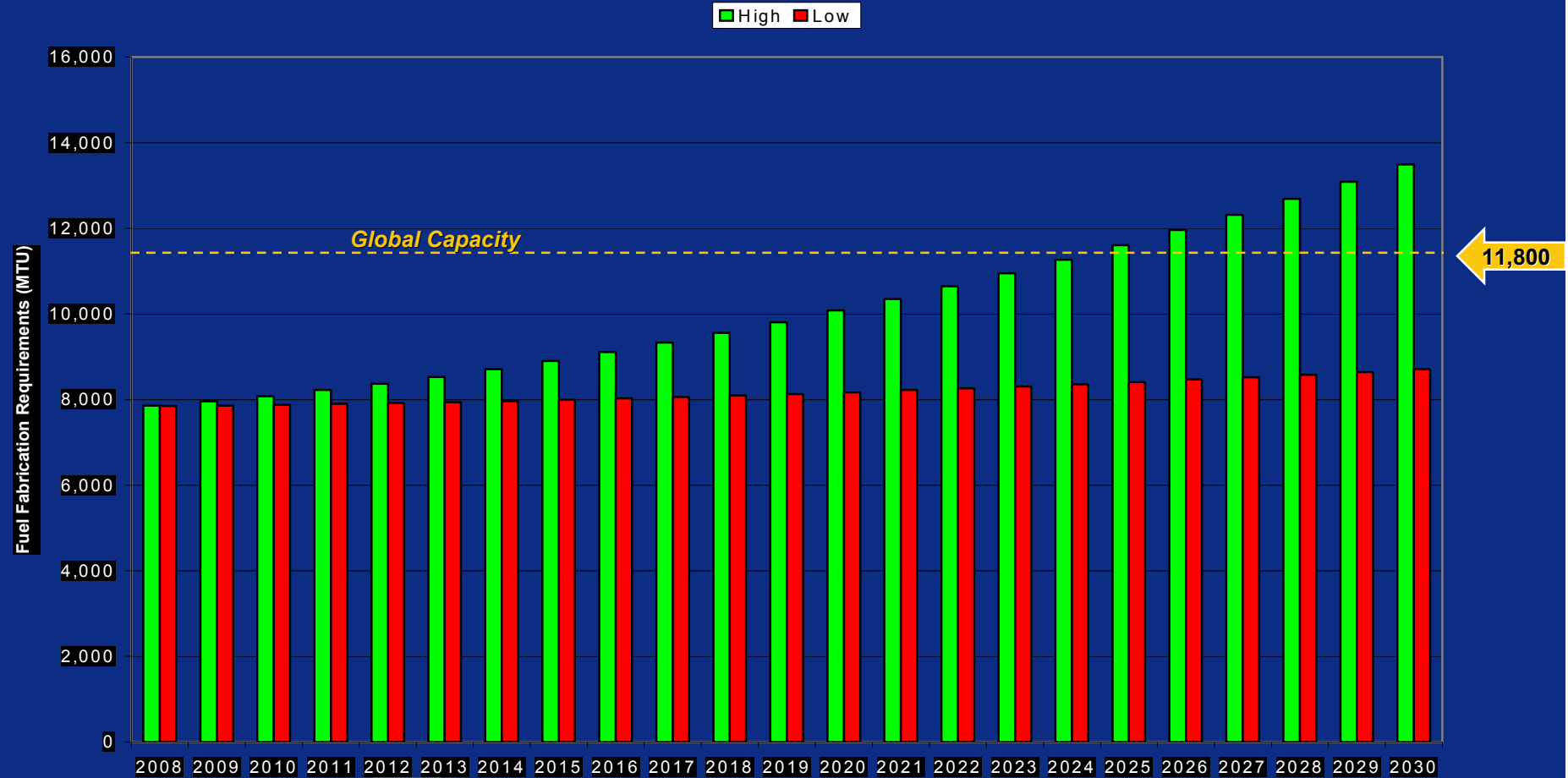
# NEA Projections: *GWe Growth Range*



NEA Projections\*\*

\*\*NEA, Nuclear Engineering Outlook 2008

# Projection for MTU of Fabricated Fuel



Projection for MTU of Fabricated Fuel\*

# Fuel Design/License/Fabrication

---

To answer the question regarding demand vs. capacity, questions on a local basis need to be answered:

*Where will the demand for fuel assemblies be by country?*

*How big will the demand be by country?*

*What new plant design is to be chosen?*

*Where is the capacity to serve the demand?*

*Will countries develop indigenous capability?*

**These questions require a country-by-country assessment from the perspective of growth rate, capacity strategy, government aspects and available options.**

# Fuel Assembly – Demand vs. Capacity

---

- Somewhat different than uranium (U308) or enrichment, the final fuel assembly is likely to be different from one supplier to another, either because of design, material, license ...
- Fuel Assembly is an engineered product
- Fuel Assembly Supply is much more “local” than “global”
  - ✓ *Licensing*
  - ✓ *Design*
  - ✓ *Transportation*
  - ✓ *Governmental Requirements*
  - ✓ *New Plant Design*

# Risk – Assurance of Fuel Assembly Availability

---

- A fuel supplier having the ability to manufacture specific fuel design in multiple countries.
  - Cross Qualification of Designs
  - Integrated Engineering Methodology
- Ability to use fuel supplier licensees to manufacture and perform the engineering analysis.
- Potential to expand licensee rights beyond local boundaries
- Potential Strategic Inventory of fuel assemblies



# Conclusions

---

- Capacity growth studies are highly variable  
50 GWe - >300 GWe
- Current and Planned Global Capacity available for significant increase in new plants, however, only from a global aspect.
- Local capacity will be required to address regional growth.
- Transportation capability is an important element to achieve better globalization
- Local or Regional production is likely more important than global availability which can result in capacity short falls